

NEW PRODUCT / YENİ ÜRÜN



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quality...*

DRILLING INSERTS

DELİK DELME UÇLARI

U-Drill Insert Series / Delik Delme Uç Serisi
SPMX / WCMX



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Drilling Grade / Delme Kalitesi

Drilling Grades Delme Kalitesi		P Steel Çelik				M Stainless steel Paslanmaz Çelik				K Cast iron Dökme Demir			
		P05	P15	P25	P35	M05	M15	M25	M35	K05	K15	K25	K35
PVD	VG3002				3002				3002				3002



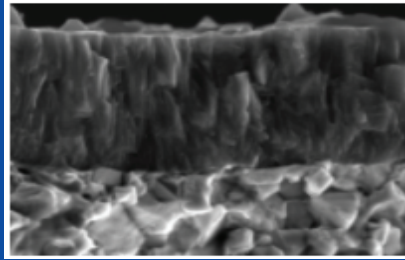
ISO 4 Corner / 4 Köşeli
SPMX Series / Serileri
00, 01, 02, 03, 04, 05



ISO 3 Corner / 3 Köşeli
WCMX Series / Serileri
01, 02, 03, 04, 05

Grade Information / Kalite Bilgileri

PVD - TiAlN



Universal Grade For General Drilling Application

- Ultra Dense PVD Coating with optimal thermal resistance & strength
- Sub-Micron substrate designed for demanding application

Genel Delme Uygulaması İçin Evrensel Kalite

- Optimum termal direnç ve güce sahip Ultra Yoğun PVD Kaplama
- Zorlu uygulama için tasarlanmış alt Mikron Tabaka

METRIC / METRİK



DRILLING / DELME

		Vc (m/min) VG3002	
ISO	SUB GROUP / ALT GRUP	MIN	MAX
P	Non Alloy Steel / Alaşimsız Çelik	180	280
	Low Alloy Steel / Düşük Alaşimli Çelik	150	250
	High Alloy Steel / Yüksek Alaşimli Çelik	70	140
M	Ferritic & Martensitic / Ferritik ve Martenzitik	120	200
	Austenitic Stainless Steel / Östenitik Paslanmaz Çelik	130	250
K	Grey Cast Iron / Gri Dökme Demir	120	250
	Nodular Cast Iron / Sfero Döküm Demir	130	220
N	Aluminum / Alüminyum	-	-
S	Titanium & Super Alloy / Titanyum ve Süper Alaşım	25	45
H	Hardened Material / Sertleştirilmiş Malzeme	-	-

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P20 – P35
M20 – M40
K20 – K40
S15 – S25

Drilling Chipbreakers / Talaş Kırıcı Formlar

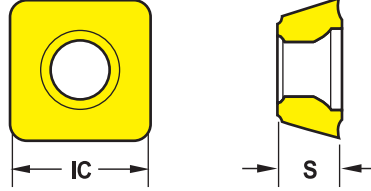
P	M	K		
	M		-ST	 <ul style="list-style-type: none">• Sharp Geometry / Keskin Geometri• Sticky Material, Stainless Steel Yapışkan Malzeme, Paslanmaz Çelik
P	M	K	General Inserts Genel Uçlar	 <ul style="list-style-type: none">• First Choice for General Application Genel Uygulama İçin İlk Tercih

INCH / İNÇ

DRILLING / DELME

		Vc (m/min) VG3002	
ISO	SUB GROUP / ALT GRUP	MIN	MAX
P	Non Alloy Steel / Alaşimsız Çelik	591	919
	Low Alloy Steel / Düşük Alaşımli Çelik	492	820
	High Alloy Steel / Yüksek Alaşımli Çelik	230	459
M	Ferritic & Martensitic / Ferritik ve Martenzitik	394	656
	Austenitic Stainless Steel / Östenitik Paslanmaz Çelik	427	820
K	Grey Cast Iron / Gri Dökme Demir	394	820
	Nodular Cast Iron / Sfero Döküm Demir	427	711
N	Aluminum / Alüminyum	-	-
S	Titanium & Super Alloy / Titanyum ve Süper Alaşım	82	148
H	Hardened Material / Sertleştirilmiş Malzeme	-	-

Drilling Insert / Delik Delme Ucu (SPMX)



	IC	S
Metric	5	2.38
Inch	0.197	0.094
Metric	6	2.41
Inch	0.236	0.094
Metric	7.94	3.97
Inch	0.313	0.156
Metric	9.8	4.3
Inch	0.386	0.169
Metric	11.5	4.8
Inch	0.453	0.189
Metric	14.3	5.2
Inch	0.563	0.205

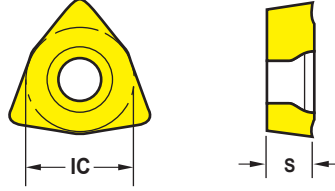
ISO 4 Corner / 4 Köşeli
SPMX Series / Serileri
00, 01, 02, 03, 04, 05



EDP	DESCRIPTION / AÇIKLAMA	FEED RATE / İLERLEME	
T.01.07.02.00	SPMX050204-VG3002	mm/rev.	0.07~0.14
		Inch/rev.	.003~.006
T.01.07.02.01	SPMX060204-VG3002	mm/rev.	0.08~0.14
		Inch/rev.	.003~.006
T.01.07.02.02	SPMX07T308-VG3002	mm/rev.	0.08~0.16
		Inch/rev.	.003~.006
T.01.07.02.03	SPMX090408-VG3002	mm/rev.	0.08~0.16
		Inch/rev.	.003~.006
T.01.07.02.04	SPMX110408-VG3002	mm/rev.	0.10~0.18
		Inch/rev.	.004~.007
T.01.07.02.05	SPMX140512-VG3002	mm/rev.	0.10~0.20
		Inch/rev.	.004~.008

Cutting Speed / Kesme Hızı			Vc (ft/min)	
ISO	VDI	Sub Group / Alt Grup	VG3002	
			Min	Max
P	1~5	Non-Alloyed Steel / Alaşimsız Çelik	460	1250
	6~9	Low-Alloyed Steel / Düşük Alaşımli Çelik	390	980
	10~11	High-Alloyed Steel / Yüksek Alaşımli Çelik	230	490
M	12~13	Ferritic & Martensitic / Ferritik Ve Martenzitik	390	660
	14	Austenitic Stainless Steel / Östenitik Paslanmaz Çelik	430	820
K	15~16	Grey Cast Iron / Gri Dökme Demir	390	820
	17~18	Nodular Cast Iron / Sferö Döküm Demir	430	720

Drilling Insert / Delik Delme Ucu (WCMX)



	IC	S
Metric	5.56	2.38
Inch	0.219	0.094
Metric	6.35	2.38
Inch	0.236	0.094
Metric	7.94	3.18
Inch	0.313	0.125
Metric	9.53	3.97
Inch	0.375	0.156
Metric	12.7	4.76
Inch	0.500	0.187

ISO 3 Corner / 3 Köşeli
WCMX Series / Serileri
01, 02, 03, 04, 05



EDP	DESCRIPTION / AÇIKLAMA	FEED RATE / İLERLEME	
T.01.07.01.01	WCMX030208-VG3002	mm/rev.	0.05~0.12
		Inch/rev.	.002~.005
T.01.07.01.02	WCMX040208-VG3002	mm/rev.	0.05~0.12
		Inch/rev.	.002~.005
T.01.07.01.03	WCMX050308-VG3002	mm/rev.	0.06~0.14
		Inch/rev.	.002~.006
T.01.07.01.04	WCMX06T308-VG3002	mm/rev.	0.08~0.14
		Inch/rev.	.003~.006
T.01.07.01.05	WCMX080412-VG3002	mm/rev.	0.08~0.14
		Inch/rev.	.003~.006

Cutting Speed / Kesme Hızı			Vc (ft/min)	
ISO	VDI	Sub Group / Alt Grup	VG3002	
			Min	Max
P	1~5	Non-Alloyed Steel / Alaşimsız Çelik	460	1250
	6~9	Low-Alloyed Steel / Düşük Alaşımli Çelik	390	980
	10~11	High-Alloyed Steel / Yüksek Alaşımli Çelik	230	490
M	12~13	Ferritic & Martensitic / Ferritik Ve Martenzitik	390	660
	14	Austenitic Stainless Steel / Östenitik Paslanmaz Çelik	430	820
K	15~16	Grey Cast Iron / Gri Dökme Demir	390	820
	17~18	Nodular Cast Iron / Sferö Döküm Demir	430	720



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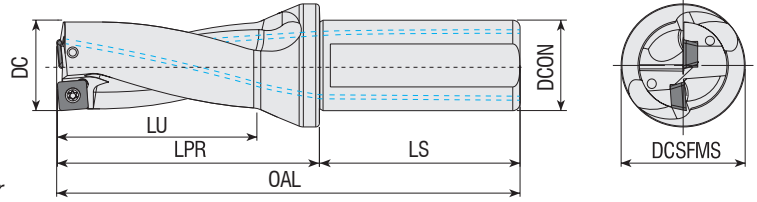
U-Drill System Takma Uçlu Matkaplar SPMX - WCMX



U-Drill System / Takma Uçlu Matkaplar (SPMX)



Delme Derinliği
Drilling Depth = 2x Çap
= 2x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)		Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	X_{max}	DC_{max}		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 12.5XD2 SP. 050204	●	12.5	20	25	96	24	46	50	0.75	14	SP. 050204	3006-M2x4	80-T06
ATUM 13XD2 SP. 050204	●	13	20	25	98	26	48	50	0.75	14.5			
ATUM 13.5XD2 SP. 050204	●	13.5	20	25	98	26	48	50	0.75	15			
ATUM 14XD2 SP. 050204	●	14	20	25	100	28	50	50	0.6	15.2			
ATUM 14.5XD2 SP. 050204	●	14.5	20	25	100	28	50	50	0.6	15.7			
ATUM 15XD2 SP. 050204	●	15	20	25	102	30	52	50	0.5	16	SP. 060204	3007-M2.2x4.6	80-T07
ATUM 15.5XD2 SP. 060204	●	15.5	20	25	102	30	52	50	0.9	17.3			
ATUM 16XD2 SP. 060204	●	16	25	34	110	32	54	56	0.8	17.6			
ATUM 16.5XD2 SP. 060204	●	16.5	25	34	110	32	54	56	0.8	18.1			
ATUM 17XD2 SP. 060204	●	17	25	34	112	34	56	56	0.75	18.5			
ATUM 17.5XD2 SP. 060204	●	17.5	25	34	112	34	56	56	0.75	19			
ATUM 18XD2 SP. 060204	●	18	25	34	114	36	58	56	0.5	19			
ATUM 18.5XD2 SP. 060204	●	18.5	25	34	114	36	58	56	0.5	19.5			
ATUM 19XD2 SP. 060204	●	19	25	34	116	38	60	56	0.3	19.6			
ATUM 19.5XD2 SP. 060204	●	19.5	25	34	116	38	60	56	0.3	20.1			
ATUM 20XD2 SP. 060204	●	20	25	34	118	40	62	56	0	20	SP. 07T308	3008-M2.5x6	80-T08
ATUM 20.5XD2 SP. 060204	●	20.5	25	34	118	40	62	56	0	20.5			
ATUM 21XD2 SP. 060204	●	21	25	34	120	42	64	56	0	21			
ATUM 21.5XD2 SP. 060204	●	21.5	25	34	120	42	64	56	0	21.5			
ATUM 22XD2 SP. 07T308	●	22	25	34	122	44	66	56	1	24			
ATUM 22.5XD2 SP. 07T308	●	22.5	25	34	122	44	66	56	1	24.5			
ATUM 23XD2 SP. 07T308	●	23	25	34	124	46	68	56	0.75	24.5			
ATUM 23.5XD2 SP. 07T308	●	23.5	25	34	124	46	68	56	0.75	25			
ATUM 24XD2 SP. 07T308	●	24	25	34	126	48	70	56	0.5	25			
ATUM 24.5XD2 SP. 07T308	●	24.5	25	34	126	48	70	56	0.5	25.5			
ATUM 25XD2 SP. 07T308	●	25	25	34	128	50	72	56	0.25	25.5			
ATUM 25.5XD2 SP. 07T308	●	25.5	25	34	128	50	72	56	0.25	26			
ATUM 26XD2 SP. 07T308	●	26	25	34	130	52	74	56	0	26			
ATUM 26.5XD2 SP. 07T308	●	26.5	25	34	130	52	74	56	0	26.5			
ATUM 27XD2 SP. 07T308	●	27	25	34	132	54	76	56	0	27			
ATUM 27.5XD2 SP. 07T308	●	27.5	25	34	132	54	76	56	0	27.5			

R: Sağ / Right L: Sol / Left

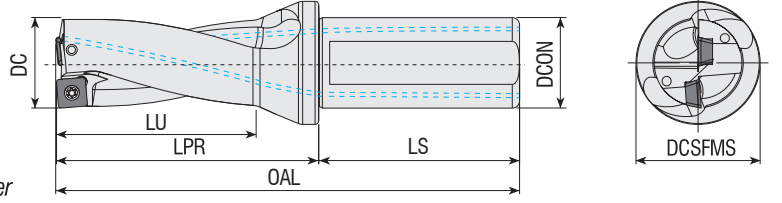
● Stokta / In Stock ○ Stokta Yok / Non Stock Item

Sipariş Örneği/Ordering Example/
1 ad./pcs. ATUM 12.5XD2 SP. 050204

U-Drill System / Takma Uçlu Matkaplar (SPMX)



Delme Derinliği
Drilling Depth = 2x Çap
= 2x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)								Maks. Ofset (radyal) Max. Offset (radial)	Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	Sıkma Vidası Screw			Tork Anahtar Torx Key	
ATUM 28XD2 SP. 090408	●	28	25	34	134	56	78	56	1	30	SP. 090408	4015-M3.5x9	80-T15
ATUM 28.5XD2 SP. 090408	●	28.5	25	34	134	56	78	56	1	30.5			
ATUM 29XD2 SP. 090408	●	29	25	34	136	58	80	56	0.75	30.5			
ATUM 29.5XD2 SP. 090408	●	29.5	25	34	136	58	80	56	0.75	31			
ATUM 30XD2 SP. 090408	●	30	32	44	147	60	87	60	0.5	31			
ATUM 31XD2 SP. 090408	●	31	32	44	149	62	89	60	0.25	31.5			
ATUM 32XD2 SP. 090408	●	32	32	44	151	64	91	60	0	32			
ATUM 33XD2 SP. 090408	●	33	32	44	153	66	93	60	0	33			
ATUM 34XD2 SP. 110408	●	34	32	44	155	68	95	60	1	36	SP. 110408	4015-M4x11	80-T15
ATUM 35XD2 SP. 110408	●	35	32	44	157	70	97	60	0.75	36.5			
ATUM 36XD2 SP. 110408	●	36	32	44	159	72	99	60	0.6	37.2			
ATUM 37XD2 SP. 110408	●	37	32	44	161	74	101	60	0.5	38			
ATUM 38XD2 SP. 110408	●	38	32	44	163	76	103	60	0.25	38.5			
ATUM 39XD2 SP. 110408	●	39	32	44	165	78	105	60	0	39			
ATUM 40XD2 SP. 110408	●	40	32	44	167	80	107	60	0	40			
ATUM 41XD2 SP. 110408	●	41	32	44	169	82	109	60	0	41			
ATUM 42XD2 SP. 140512	●	42	32	44	171	84	111	60	1.2	44.4	SP. 140512	1020-M5x11	80-T20
ATUM 43XD2 SP. 140512	●	43	32	44	173	86	113	60	1	45			
ATUM 44XD2 SP. 140512	●	44	32	44	175	88	115	60	0.8	45.6			
ATUM 45XD2 SP. 140512	●	45	40	54	192	90	122	70	0.6	46.2			
ATUM 46XD2 SP. 140512	●	46	40	54	194	92	124	70	0.4	46.8			
ATUM 47XD2 SP. 140512	●	47	40	54	196	94	126	70	0.2	47.4			
ATUM 48XD2 SP. 140512	●	48	40	54	198	96	128	70	0	48			
ATUM 49XD2 SP. 140512	●	49	40	54	200	98	130	70	0	49			
ATUM 50XD2 SP. 140512	●	50	40	54	202	100	132	70	0	50			

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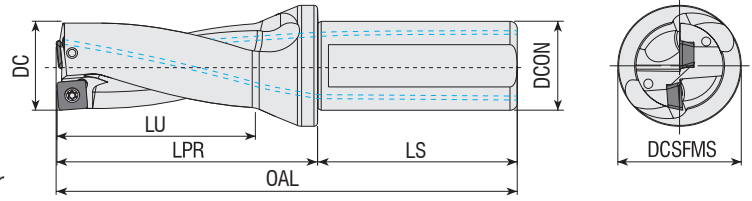
● Stokta / In Stock ○ Stokta Yok / Non Stock Item

Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 28XD2 SP. 090408

U-Drill System / Takma Uçlu Matkaplar (SPMX)



Delme Derinliği
Drilling Depth = 3x Çap
= 3x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)		Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	X _{max}	DC _{max} [mm]		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 12.5XD3 SP. 050204	●	12.5	20	25	108	36	58	50	0.75	14	SP. 050204	3006-M2x4	80-T06
ATUM 13XD3 SP. 050204	●	13	20	25	111	39	61	50	0.75	14.5			
ATUM 13.5XD3 SP. 050204	●	13.5	20	25	111	39	61	50	0.75	15			
ATUM 14XD3 SP. 050204	●	14	20	25	114	42	64	50	0.6	15.2			
ATUM 14.5XD3 SP. 050204	●	14.5	20	25	114	42	64	50	0.6	15.7			
ATUM 15XD3 SP. 050204	●	15	20	25	117	45	67	50	0.5	16	SP. 060204	3007-M2.2x4.6	80-T07
ATUM 15.5XD3 SP. 060204	●	15.5	20	25	117	45	67	50	0.9	17.3			
ATUM 16XD3 SP. 060204	●	16	25	34	126	48	70	56	0.8	17.6			
ATUM 16.5XD3 SP. 060204	●	16.5	25	34	126	48	70	56	0.8	18.1			
ATUM 17XD3 SP. 060204	●	17	25	34	129	51	73	56	0.75	18.5			
ATUM 17.5XD3 SP. 060204	●	17.5	25	34	129	51	73	56	0.75	19			
ATUM 18XD3 SP. 060204	●	18	25	34	132	54	76	56	0.5	19			
ATUM 18.5XD3 SP. 060204	●	18.5	25	34	132	54	76	56	0.5	19.5			
ATUM 19XD3 SP. 060204	●	19	25	34	135	57	79	56	0.3	19.6			
ATUM 19.5XD3 SP. 060204	●	19.5	25	34	135	57	79	56	0.3	20.1			
ATUM 20XD3 SP. 060204	●	20	25	34	138	60	82	56	0	20	SP. 07T308	3008-M2.5x6	80-T08
ATUM 20.5XD3 SP. 060204	●	20.5	25	34	138	60	82	56	0	20.5			
ATUM 21XD3 SP. 060204	●	21	25	34	141	63	85	56	0	21			
ATUM 21.5XD3 SP. 060204	●	21.5	25	34	141	63	85	56	0	21.5			
ATUM 22XD3 SP. 07T308	●	22	25	34	144	66	88	56	1	24			
ATUM 22.5XD3 SP. 07T308	●	22.5	25	34	144	66	88	56	1	24.5	SP. 090408	4015-M3.5x9	80-T15
ATUM 23XD3 SP. 07T308	●	23	25	34	147	69	91	56	0.75	24.5			
ATUM 23.5XD3 SP. 07T308	●	23.5	25	34	147	69	91	56	0.75	25			
ATUM 24XD3 SP. 07T308	●	24	25	34	150	72	94	56	0.5	25			
ATUM 24.5XD3 SP. 07T308	●	24.5	25	34	150	72	94	56	0.5	25.5			
ATUM 25XD3 SP. 07T308	●	25	25	34	153	75	97	56	0.25	25.5			
ATUM 25.5XD3 SP. 07T308	●	25.5	25	34	153	75	97	56	0.25	26			
ATUM 26XD3 SP. 07T308	●	26	25	34	156	78	100	56	0	26			
ATUM 26.5XD3 SP. 07T308	●	26.5	25	34	156	78	100	56	0	26.5			
ATUM 27XD3 SP. 07T308	●	27	25	34	159	81	103	56	0	27			
ATUM 27.5XD3 SP. 07T308	●	27.5	25	34	159	81	103	56	0	27.5			
ATUM 28XD3 SP. 090408	●	28	25	34	162	84	106	56	1	30	SP. 090408	4015-M3.5x9	80-T15
ATUM 28.5XD3 SP. 090408	●	28.5	25	34	162	84	106	56	1	30.5			
ATUM 29XD3 SP. 090408	●	29	25	34	165	87	109	56	0.75	30.5			
ATUM 29.5XD3 SP. 090408	●	29.5	25	34	165	87	109	56	0.75	31			
ATUM 30XD3 SP. 090408	●	30	32	44	177	90	117	60	0.5	31			
ATUM 30.5XD3 SP. 090408	●	30.5	32	44	177	90	117	60	0.5	31.5			
ATUM 31XD3 SP. 090408	●	31	32	44	180	93	120	60	0.25	31.5			
ATUM 31.5XD3 SP. 090408	●	31.5	32	44	180	93	120	60	0.25	32			
ATUM 32XD3 SP. 090408	●	32	32	44	183	96	123	60	0	32			
ATUM 32.5XD3 SP. 090408	●	32.5	32	44	183	96	123	60	0	32.5			
ATUM 33XD3 SP. 090408	●	33	32	44	186	99	126	60	0	33			
ATUM 33.5XD3 SP. 090408	●	33.5	32	44	186	99	126	60	0	33.5			

R: Sağ / Right L: Sol / Left

● Stokta / In Stock ○ Stokta Yok / Non Stock Item

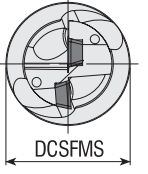
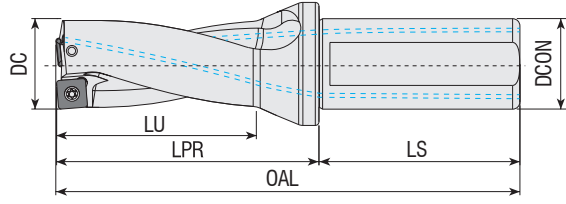
Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 12.5XD3 SP. 050204

U-Drill System / Takma Uçlu Matkaplar (SPMX)



Delme Derinliği
Drilling Depth

= 3x Çap
= 3x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)		Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	X _{max}	DC _{max} [mm]		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 34XD3 SP. 110408	●	34	32	44	189	102	129	60	1	36	SP. 110408	4015-M4x11	80-T15
ATUM 34.5XD3 SP. 110408	●	34.5	32	44	189	102	129	60	1	36.5			
ATUM 35XD3 SP. 110408	●	35	32	44	192	105	132	60	0.75	36.5			
ATUM 35.5XD3 SP. 110408	●	35.5	32	44	192	105	132	60	0.75	37			
ATUM 36XD3 SP. 110408	●	36	32	44	195	108	135	60	0.6	37.2			
ATUM 36.5XD3 SP. 110408	●	36.5	32	44	195	108	135	60	0.6	37.7			
ATUM 37XD3 SP. 110408	●	37	32	44	198	111	138	60	0.5	38			
ATUM 37.5XD3 SP. 110408	●	37.5	32	44	198	111	138	60	0.5	38.5			
ATUM 38XD3 SP. 110408	●	38	32	44	201	114	141	60	0.25	38.5			
ATUM 38.5XD3 SP. 110408	●	38.5	32	44	201	114	141	60	0.25	39			
ATUM 39XD3 SP. 110408	●	39	32	44	204	117	144	60	0	39			
ATUM 39.5XD3 SP. 110408	●	39.5	32	44	204	117	144	60	0	39.5			
ATUM 40XD3 SP. 110408	●	40	32	44	207	120	147	60	0	40			
ATUM 40.5XD3 SP. 110408	●	40.5	32	44	207	120	147	60	0	40.5			
ATUM 41XD3 SP. 110408	●	41	32	44	210	123	150	60	0	41			
ATUM 41.5XD3 SP. 110408	●	41.5	32	44	210	123	150	60	0	41.5			
ATUM 42XD3 SP. 140512	●	42	32	44	213	126	153	60	1.2	44.4	SP. 140512	1020-M5x11	80-T20
ATUM 42.5XD3 SP. 140512	●	42.5	32	44	213	126	153	60	1.2	44.9			
ATUM 43XD3 SP. 140512	●	43	32	44	216	129	156	60	1	45			
ATUM 43.5XD3 SP. 140512	●	43.5	32	44	216	129	156	60	1	45.5			
ATUM 44XD3 SP. 140512	●	44	32	44	219	132	159	60	0.8	45.6			
ATUM 44.5XD3 SP. 140512	●	44.5	32	44	219	132	159	60	0.8	46.1			
ATUM 45XD3 SP. 140512	●	45	40	54	237	135	167	70	0.6	46.2			
ATUM 45.5XD3 SP. 140512	●	45.5	40	54	237	135	167	70	0.6	46.7			
ATUM 46XD3 SP. 140512	●	46	40	54	240	138	170	70	0.4	46.8			
ATUM 47XD3 SP. 140512	●	47	40	54	243	141	173	70	0.2	47.4			
ATUM 48XD3 SP. 140512	●	48	40	54	246	144	176	70	0	48			
ATUM 49XD3 SP. 140512	●	49	40	54	249	147	179	70	0	49			
ATUM 50XD3 SP. 140512	●	50	40	54	252	150	182	70	0	50			
ATUM 51XD3 SP. 140512	●	51	40	54	255	153	185	70	0	51			
ATUM 52XD3 SP. 140512	●	52	40	54	258	156	188	70	0	52			

R: Sağ / Right L: Sol / Left

● Stokta / In Stock ○ Stokta Yok / Non Stock Item

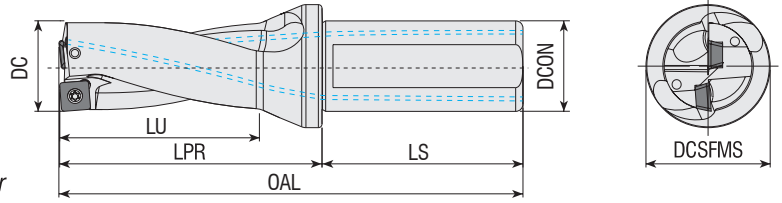
Sipariş Örneği/Ordering Example

1 ad./pcs. ATUM 34XD3 SP. 110408

U-Drill System / Takma Uçlu Matkaplar (SPMX)



Delme Derinliği
Drilling Depth = 4x Çap
= 4x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)								Maks. Ofset (radyal) Max. Offset (radial)		Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	X _{max}	DC _{max}	Sıkma Vidası Screw		Tork Anahtar Torx Key	
ATUM 13XD4 SP. 050204	●	13	20	25	124	52	74	50	0.75	14.5	SP. 050204	3006-M2x4	80-T06	
ATUM 14XD4 SP. 050204	●	14	20	25	128	56	78	50	0.6	15.2				
ATUM 15XD4 SP. 050204	●	15	20	25	132	60	82	50	0.5	16				
ATUM 16XD4 SP. 060204	●	16	25	34	142	64	86	56	0.8	17.6	SP. 060204	3007-M2.2x4.6	80-T07	
ATUM 17XD4 SP. 060204	●	17	25	34	146	68	90	56	0.75	18.5				
ATUM 17.5XD4 SP. 060204	●	17.5	25	34	146	68	90	56	0.75	19				
ATUM 18XD4 SP. 060204	●	18	25	34	150	72	94	56	0.5	19				
ATUM 19XD4 SP. 060204	●	19	25	34	154	76	98	56	0.3	19.6				
ATUM 19.5XD4 SP. 060204	●	19.5	25	34	154	76	98	56	0.3	20.1				
ATUM 20XD4 SP. 060204	●	20	25	34	158	80	102	56	0	20				
ATUM 21XD4 SP. 060204	●	21	25	34	162	84	106	56	0	21	SP. 07T308	3008-M2.5x6	80-T08	
ATUM 22XD4 SP. 07T308	●	22	25	34	166	88	110	56	1	24				
ATUM 23XD4 SP. 07T308	●	23	25	34	170	92	114	56	0.75	24.5				
ATUM 23.5XD4 SP. 07T308	●	23.5	25	34	170	92	114	56	0.75	25				
ATUM 24XD4 SP. 07T308	●	24	25	34	174	96	118	56	0.5	25				
ATUM 25XD4 SP. 07T308	●	25	25	34	178	100	122	56	0.25	25.5				
ATUM 26XD4 SP. 07T308	●	26	25	34	182	104	126	56	0	26				
ATUM 27XD4 SP. 07T308	●	27	25	34	186	108	130	56	0	27	SP. 090408	4015-M3.5x9	80-T15	
ATUM 27.5XD4 SP. 07T308	●	27.5	25	34	186	108	130	56	0	27.5				
ATUM 28XD4 SP. 090408	●	28	25	34	190	112	134	56	1	30				
ATUM 29XD4 SP. 090408	●	29	25	34	194	116	138	56	0.75	30.5				
ATUM 30XD4 SP. 090408	●	30	32	44	207	120	147	60	0.5	31				
ATUM 31XD4 SP. 090408	●	31	32	44	211	124	151	60	0.25	31.5				
ATUM 32XD4 SP. 090408	●	32	32	44	215	128	155	60	0	32				
ATUM 33XD4 SP. 090408	●	33	32	44	219	132	159	60	0	33	SP. 110408	4015-M4x11	80-T15	
ATUM 33.5XD4 SP. 090408	●	33.5	32	44	219	132	159	60	0	33.5				
ATUM 34XD4 SP. 110408	●	34	32	44	223	136	163	60	1	36				
ATUM 35XD4 SP. 110408	●	35	32	44	227	140	167	60	0.75	36.5				
ATUM 36XD4 SP. 110408	●	36	32	44	231	144	171	60	0.6	37.2				
ATUM 37XD4 SP. 110408	●	37	32	44	235	148	175	60	0.5	38				
ATUM 38XD4 SP. 110408	●	38	32	44	239	152	179	60	0.25	38.5				
ATUM 39XD4 SP. 110408	●	39	32	44	243	156	183	60	0	39	SP. 140512	1020-M5x11	80-T20	
ATUM 40XD4 SP. 110408	●	40	32	44	247	160	187	60	0	40				
ATUM 41XD4 SP. 110408	●	41	32	44	251	164	191	60	0	41				
ATUM 42XD4 SP. 140512	●	42	32	44	255	168	195	60	1.2	44.4				
ATUM 43XD4 SP. 140512	●	43	32	44	259	172	199	60	1	45				
ATUM 44XD4 SP. 140512	●	44	32	44	263	176	203	60	0.8	45.6				

R: Sağ / Right L: Sol / Left

● Stokta / In Stock ○ Stokta Yok / Non Stock Item

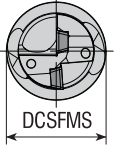
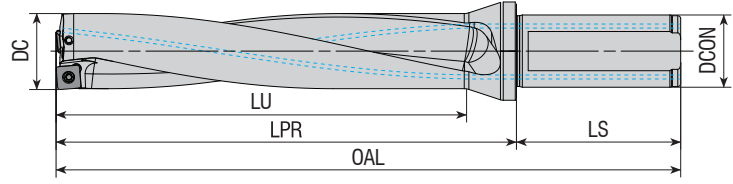
Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 13XD4 SP. 050204

U-Drill System / Takma Uçlu Matkaplar (SPMX)



Delme Derinliği
Drilling Depth

= 5x Çap
= 5x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)								Maks. Ofset (radyal) Max. Offset (radial)	Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	Sıkma Vidası Screw			Tork Anahtar Torx Key	
ATUM 14XD5 SP. 050204	●	14	20	25	142	70	92	50	0.6	15.2	SP. 050204	3006-M2x4	80-T06
ATUM 16XD5 SP. 060204	●	16	25	34	158	80	102	56	0.8	17.6			
ATUM 17XD5 SP. 060204	●	17	25	34	163	85	107	56	0.75	18.5			
ATUM 18XD5 SP. 060204	●	18	25	34	168	90	112	56	0.5	19			
ATUM 19XD5 SP. 060204	●	19	25	34	173	95	117	56	0.3	19.6			
ATUM 20XD5 SP. 060204	●	20	25	34	178	100	122	56	0	20			
ATUM 21XD5 SP. 060204	●	21	25	34	183	105	127	56	0	21			
ATUM 22XD5 SP. 07T308	●	22	25	34	188	110	132	56	1	24	SP. 07T308	3008-M2.5x6	80-T08
ATUM 22XD5 SP. 07T308-32	●	22	32	44	197	110	137	60	1	24			
ATUM 23XD5 SP. 07T308	●	23	25	34	193	115	137	56	0.75	24.5			
ATUM 23XD5 SP. 07T308-32	●	23	32	44	202	115	142	60	0.75	24.5			
ATUM 24XD5 SP. 07T308-32	●	24	32	44	207	120	147	60	0.5	25			
ATUM 25XD5 SP. 07T308	●	25	25	34	203	125	147	56	0.25	25.5			
ATUM 25XD5 SP. 07T308-32	●	25	32	44	212	125	152	60	0.25	25.5			
ATUM 26XD5 SP. 07T308	●	26	25	34	208	130	152	56	0	26			
ATUM 26XD5 SP. 07T308-32	●	26	32	44	217	130	157	60	0	26			
ATUM 27XD5 SP. 07T308	●	27	25	34	213	135	157	56	0	27			
ATUM 27XD5 SP. 07T308-32	●	27	32	44	222	135	162	60	0	27			
ATUM 28XD5 SP. 090408-32	●	28	32	44	227	140	167	60	1	30	SP. 090408	4015-M3.5x9	80-T15
ATUM 29XD5 SP. 090408-32	●	29	32	44	232	145	172	60	0.75	30.5			
ATUM 30XD5 SP. 090408	●	30	32	44	237	150	177	60	0.5	31			
ATUM 31XD5 SP. 090408	●	31	32	44	242	155	182	60	0.25	31.5			
ATUM 32XD5 SP. 090408	●	32	32	44	247	160	187	60	0	32			
ATUM 33XD5 SP. 090408	●	33	32	44	252	165	192	60	0	33			

R: Sağ / Right L: Sol / Left

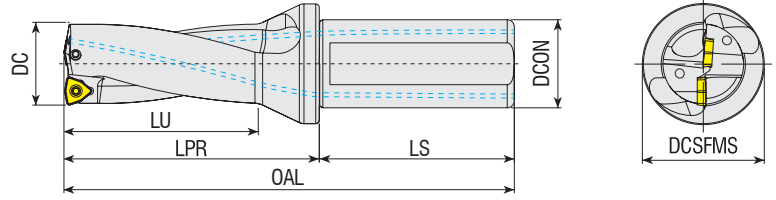
● Stokta / In Stock ○ Stokta Yok / Non Stock Item

Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 14XD5 SP. 050204

U-Drill System / Takma Uçlu Matkaplar (WCMX)



Delme Derinliği
Drilling Depth = 2x Çap
= 2x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)		Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	X_{max}	DC_{max}		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 16XD2 WCM. 030208	●	16	25	34	110	32	54	56	1.5	19	WCM. 030208	3008-M2.5x6	80-T08
ATUM 16.5XD2 WCM. 030208	●	16.5	25	34	110	32	54	56	1.5	19.5			
ATUM 17XD2 WCM. 030208	●	17	25	34	112	34	56	56	1.5	20			
ATUM 17.5XD2 WCM. 030208	●	17.5	25	34	112	34	56	56	1.5	20.5			
ATUM 18XD2 WCM. 030208	●	18	25	34	114	36	58	56	1.4	20.8			
ATUM 18.5XD2 WCM. 030208	●	18.5	25	34	114	36	58	56	1.3	21.1			
ATUM 19XD2 WCM. 030208	●	19	25	34	116	38	60	56	1.2	21.4			
ATUM 19.5XD2 WCM. 030208	●	19.5	25	34	116	38	60	56	1.2	21.9			
ATUM 20XD2 WCM. 040208	●	20	25	34	118	40	62	56	1.5	23	WCM. 040208	3008-M2.5x6	80-T08
ATUM 20.5XD2 WCM. 040208	●	20.5	25	34	118	40	62	56	1.5	23.5			
ATUM 21XD2 WCM. 040208	●	21	25	34	120	42	64	56	1	23			
ATUM 21.5XD2 WCM. 040208	●	21.5	25	34	120	42	64	56	1	23.5			
ATUM 22XD2 WCM. 040208	●	22	25	34	122	44	66	56	1	24			
ATUM 22.5XD2 WCM. 040208	●	22.5	25	34	122	44	66	56	1	24.5			
ATUM 23XD2 WCM. 040208	●	23	25	34	124	46	68	56	1	25			
ATUM 23.5XD2 WCM. 040208	●	23.5	25	34	124	46	68	56	1	25.5			
ATUM 24XD2 WCM. 050308	●	24	25	34	126	48	70	56	1.4	26.8	WCM. 050308	3008-M3x8	80-T08
ATUM 24.5XD2 WCM. 050308	●	24.5	25	34	126	48	70	56	1.4	27.3			
ATUM 25XD2 WCM. 050308	●	25	25	34	128	50	72	56	1.45	27.9			
ATUM 25.5XD2 WCM. 050308	●	25.5	25	34	128	50	72	56	1.45	28.4			
ATUM 26XD2 WCM. 050308	●	26	25	34	130	52	74	56	1.45	28.9			
ATUM 26.5XD2 WCM. 050308	●	26.5	25	34	130	52	74	56	1.45	29.4			
ATUM 27XD2 WCM. 050308	●	27	25	34	132	54	76	56	1.45	29.9			
ATUM 27.5XD2 WCM. 050308	●	27.5	25	34	132	54	76	56	1.45	30.4			
ATUM 28XD2 WCM. 050308	●	28	25	34	134	56	78	56	1.6	31.2			
ATUM 28.5XD2 WCM. 050308	●	28.5	25	34	134	56	78	56	1.6	31.7			
ATUM 29XD2 WCM. 050308	●	29	25	34	136	58	80	56	1.65	32.3			
ATUM 29.5XD2 WCM. 050308	●	29.5	25	34	136	58	80	56	1.65	32.8			

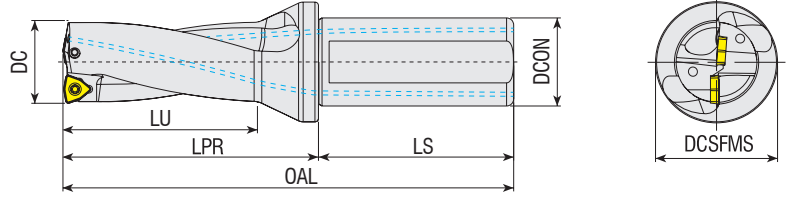
R: Sağ / Right L: Sol / Left
● Stokta / In Stock ○ Stokta Yok / Non Stock Item

Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 16XD2 WCM. 030208

U-Drill System / Takma Uçlu Matkaplar (WCMX)



Delme Derinliği
Drilling Depth = 2x Çap
= 2x Diameter



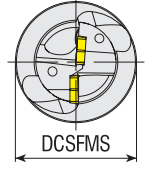
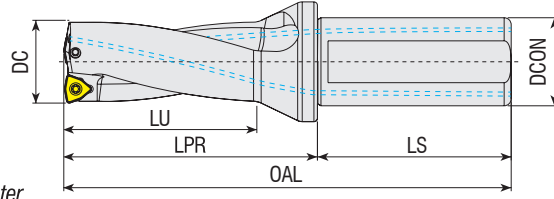
Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)								Maks. Ofset (radyal) Max. Offset (radial)	Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	Sıkma Vidası Screw			Tork Anahtar Torx Key	
ATUM 30XD2 WCM. 06T308	●	30	32	44	147	60	87	60	2.4	34.8	WCM. 06T308	3010-M3.5x9	80-T10
ATUM 31XD2 WCM. 06T308	●	31	32	44	149	62	89	60	2.3	35.6			
ATUM 32XD2 WCM. 06T308	●	32	32	44	151	64	91	60	2.1	36.2			
ATUM 33XD2 WCM. 06T308	●	33	32	44	153	66	93	60	1.9	36.8			
ATUM 34XD2 WCM. 06T308	●	34	32	44	155	68	95	60	1.9	37.8			
ATUM 35XD2 WCM. 06T308	●	35	32	44	157	70	97	60	1.9	38.8			
ATUM 36XD2 WCM. 06T308	●	36	32	44	159	72	99	60	2	40			
ATUM 37XD2 WCM. 06T308	●	37	32	44	161	74	101	60	1.8	40.6			
ATUM 38XD2 WCM. 06T308	●	38	32	44	163	76	103	60	1.5	41			
ATUM 39XD2 WCM. 06T308	●	39	32	44	165	78	105	60	1.3	41.6			
ATUM 40XD2 WCM. 06T308	●	40	32	44	167	80	107	60	1	42			
ATUM 41XD2 WCM. 06T308	●	41	32	44	169	82	109	60	0.8	42.6			
ATUM 42XD2 WCM. 06T308	●	42	32	44	171	84	111	60	0.5	43			
ATUM 43XD2 WCM. 06T308	●	43	32	44	173	86	113	60	0.3	43.6			
ATUM 44XD2 WCM. 06T308	●	44	32	44	175	88	115	60	0	44			
ATUM 45XD2 WCM. 080412	●	45	40	54	192	90	122	70	3.3	51.6	WCM. 080412	4015-M4x11	80-T15
ATUM 46XD2 WCM. 080412	●	46	40	54	194	92	124	70	3	52			
ATUM 47XD2 WCM. 080412	●	47	40	54	196	94	126	70	2.8	52.6			
ATUM 48XD2 WCM. 080412	●	48	40	54	198	96	128	70	2.5	53			
ATUM 49XD2 WCM. 080412	●	49	40	54	200	98	130	70	2.2	53.4			
ATUM 50XD2 WCM. 080412	●	50	40	54	202	100	132	70	2	54			
ATUM 51XD2 WCM. 080412	●	51	40	54	204	102	134	70	1.8	54.6			
ATUM 52XD2 WCM. 080412	●	52	40	54	206	104	136	70	1.5	55			
ATUM 53XD2 WCM. 080412	●	53	40	54	208	106	138	70	1.3	55.6			
ATUM 54XD2 WCM. 080412	●	54	40	54	210	108	140	70	1	56			
ATUM 55XD2 WCM. 080412	●	55	40	54	212	110	142	70	0.8	56.6			
ATUM 56XD2 WCM. 080412	●	56	40	64	214	112	144	70	0.5	57			
ATUM 57XD2 WCM. 080412	●	57	40	64	216	114	146	70	0.3	57.6			
ATUM 58XD2 WCM. 080412	●	58	40	64	218	116	148	70	0	58			
ATUM 59XD2 WCM. 080412	●	59	40	64	220	118	150	70	0	59			
ATUM 60XD2 WCM. 080412	●	60	40	64	222	120	152	70	0	60			

U-Drill System / Takma Uçlu Matkaplar (WCMX)



Delme Derinliği
Drilling Depth

= 3x Çap
= 3x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)	Kesici Uç Insert	Yedek Parçaları / Spare Parts		
		DC	DCON	DCSFMS	OAL	LU	LPR	LS			Sıkma Vidası Screw	Tork Anahtar Torx Key	
ATUM 16XD3 WCM. 030208	●	16	25	34	126	48	70	56	1.5	19	WCM. 030208	3008-M2.5x6	80-T08
ATUM 16.5XD3 WCM. 030208	●	16.5	25	34	126	48	70	56	1.5	19.5			
ATUM 17XD3 WCM. 030208	●	17	25	34	129	51	73	56	1.5	20			
ATUM 17.5XD3 WCM. 030208	●	17.5	25	34	129	51	73	56	1.5	20.5			
ATUM 18XD3 WCM. 030208	●	18	25	34	132	54	76	56	1.4	20.8			
ATUM 18.5XD3 WCM. 030208	●	18.5	25	34	132	54	76	56	1.3	21.1			
ATUM 19XD3 WCM. 030208	●	19	25	34	135	57	79	56	1.2	21.4			
ATUM 19.5XD3 WCM. 030208	●	19.5	25	34	135	57	79	56	1.2	21.9			
ATUM 20XD3 WCM. 040208	●	20	25	34	138	60	82	56	1.5	23			
ATUM 20.5XD3 WCM. 040208	●	20.5	25	34	138	60	82	56	1.5	23.5			
ATUM 21XD3 WCM. 040208	●	21	25	34	141	63	85	56	1	23			
ATUM 21.5XD3 WCM. 040208	●	21.5	25	34	141	63	85	56	1	23.5			
ATUM 22XD3 WCM. 040208	●	22	25	34	144	66	88	56	1	24			
ATUM 22.5XD3 WCM. 040208	●	22.5	25	34	144	66	88	56	1	24.5			
ATUM 23XD3 WCM. 040208	●	23	25	34	147	69	91	56	1	25			
ATUM 23.5XD3 WCM. 040208	●	23.5	25	34	147	69	91	56	1	25.5			
ATUM 24XD3 WCM. 050308	●	24	25	34	150	72	94	56	1.4	26.8	WCM. 050308	3008-M3x8	80-T08
ATUM 24.5XD3 WCM. 050308	●	24.5	25	34	150	72	94	56	1.4	27.3			
ATUM 25XD3 WCM. 050308	●	25	25	34	153	75	97	56	1.45	27.9			
ATUM 25.5XD3 WCM. 050308	●	25.5	25	34	153	75	97	56	1.45	28.4			
ATUM 26XD3 WCM. 050308	●	26	25	34	156	78	100	56	1.45	28.9			
ATUM 26.5XD3 WCM. 050308	●	26.5	25	34	156	78	100	56	1.45	29.4			
ATUM 27XD3 WCM. 050308	●	27	25	34	159	81	103	56	1.45	29.9			
ATUM 27.5XD3 WCM. 050308	●	27.5	25	34	159	81	103	56	1.45	30.4			
ATUM 28XD3 WCM. 050308	●	28	25	34	162	84	106	56	1.6	31.2			
ATUM 28.5XD3 WCM. 050308	●	28.5	25	34	162	84	106	56	1.6	31.7			
ATUM 29XD3 WCM. 050308	●	29	25	34	165	87	109	56	1.65	32.3	WCM. 06T308	3010-M3.5x9	80-T10
ATUM 29.5XD3 WCM. 050308	●	29.5	25	34	165	87	109	56	1.65	32.8			
ATUM 30XD3 WCM. 06T308	●	30	32	44	177	90	117	60	2.4	34.8			
ATUM 30.5XD3 WCM. 06T308	●	30.5	32	44	177	90	117	60	2.4	35.3			
ATUM 31XD3 WCM. 06T308	●	31	32	44	180	93	120	60	2.3	35.6			
ATUM 31.5XD3 WCM. 06T308	●	31.5	32	44	180	93	120	60	2.3	36.1			
ATUM 32XD3 WCM. 06T308	●	32	32	44	183	96	123	60	2.1	36.2			
ATUM 32.5XD3 WCM. 06T308	●	32.5	32	44	183	96	123	60	2.1	36.7			
ATUM 33XD3 WCM. 06T308	●	33	32	44	186	99	126	60	1.9	36.8			
ATUM 33.5XD3 WCM. 06T308	●	33.5	32	44	186	99	126	60	1.9	37.3			
ATUM 34XD3 WCM. 06T308	●	34	32	44	189	102	129	60	1.9	37.8			
ATUM 34.5XD3 WCM. 06T308	●	34.5	32	44	189	102	129	60	1.9	38.3			

R: Sağ / Right L: Sol / Left

● Stokta / In Stock ○ Stokta Yok / Non Stock Item

Sipariş Örneği/Ordering Example

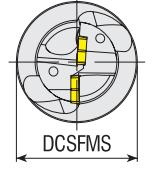
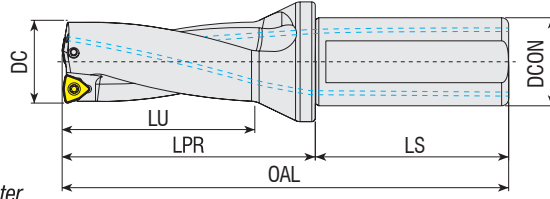
1 ad./pcs. ATUM 16XD3 WCM. 030208

U-Drill System / Takma Uçlu Matkaplar (WCMX)



Delme Derinliği
Drilling Depth

= 3x Çap
= 3x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)	Kesici Uç Insert	Yedek Parçaları / Spare Parts		
		DC	DCON	DCSFMS	OAL	LU	LPR	LS			Sıkma Vidası Screw	Tork Anahtar Torx Key	
ATUM 35XD3 WCM. 06T308	●	35	32	44	192	105	132	60	1.9	38.8	WCM. 06T308	3010-M3.5x9	80-T10
ATUM 35.5XD3 WCM. 06T308	●	35.5	32	44	192	105	132	60	1.9	39.3			
ATUM 36XD3 WCM. 06T308	●	36	32	44	195	108	135	60	2	40			
ATUM 36.5XD3 WCM. 06T308	●	36.5	32	44	195	108	135	60	2	40.5			
ATUM 37XD3 WCM. 06T308	●	37	32	44	198	111	138	60	1.8	40.6			
ATUM 37.5XD3 WCM. 06T308	●	37.5	32	44	198	111	138	60	1.8	41.1			
ATUM 38XD3 WCM. 06T308	●	38	32	44	201	114	141	60	1.5	41			
ATUM 38.5XD3 WCM. 06T308	●	38.5	32	44	201	114	141	60	1.5	41.5			
ATUM 39XD3 WCM. 06T308	●	39	32	44	204	117	144	60	1.3	41.6			
ATUM 39.5XD3 WCM. 06T308	●	39.5	32	44	204	117	144	60	1.3	42.1			
ATUM 40XD3 WCM. 06T308	●	40	32	44	207	120	147	60	1	42			
ATUM 40.5XD3 WCM. 06T308	●	40.5	32	44	207	120	147	60	1	42.5			
ATUM 41XD3 WCM. 06T308	●	41	32	44	210	123	150	60	0.8	42.6			
ATUM 41.5XD3 WCM. 06T308	●	41.5	32	44	210	123	150	60	0.8	43.1			
ATUM 42XD3 WCM. 06T308	●	42	32	44	213	126	153	60	0.5	43			
ATUM 42.5XD3 WCM. 06T308	●	42.5	32	44	213	126	153	60	0.5	43.5			
ATUM 43XD3 WCM. 06T308	●	43	32	44	216	129	156	60	0.3	43.6			
ATUM 43.5XD3 WCM. 06T308	●	43.5	32	44	216	129	156	60	0.3	44.1			
ATUM 44XD3 WCM. 06T308	●	44	32	44	219	132	159	60	0	44			
ATUM 44.5XD3 WCM. 06T308	●	44.5	32	44	219	132	159	60	0	44.5			
ATUM 45XD3 WCM. 080412	●	45	40	54	237	135	167	70	3.3	51.6	WCM. 080412	4015-M4x11	80-T15
ATUM 45.5XD3 WCM. 080412	●	45.5	40	54	237	135	167	70	3.3	52.1			
ATUM 46XD3 WCM. 080412	●	46	40	54	240	138	170	70	3	52			
ATUM 47XD3 WCM. 080412	●	47	40	54	243	141	173	70	2.8	52.6			
ATUM 48XD3 WCM. 080412	●	48	40	54	246	144	176	70	2.5	53			
ATUM 49XD3 WCM. 080412	●	49	40	54	249	147	179	70	2.2	53.4			
ATUM 50XD3 WCM. 080412	●	50	40	54	252	150	182	70	2	54			
ATUM 51XD3 WCM. 080412	●	51	40	54	255	153	185	70	1.8	54.6			
ATUM 52XD3 WCM. 080412	●	52	40	54	258	156	188	70	1.5	55			
ATUM 53XD3 WCM. 080412	●	53	40	54	261	159	191	70	1.3	55.6			
ATUM 54XD3 WCM. 080412	●	54	40	54	264	162	194	70	1	56			
ATUM 55XD3 WCM. 080412	●	55	40	54	267	165	197	70	0.8	56.6			
ATUM 56XD3 WCM. 080412	●	56	40	64	270	168	200	70	0.5	57			
ATUM 57XD3 WCM. 080412	●	57	40	64	273	171	203	70	0.3	57.6			
ATUM 58XD3 WCM. 080412	●	58	40	64	276	174	206	70	0	58			
ATUM 59XD3 WCM. 080412	●	59	40	64	279	177	209	70	0	59			
ATUM 60XD3 WCM. 080412	●	60	40	64	282	180	212	70	0	60			

R: Sağ / Right L: Sol / Left

● Stokta / In Stock ○ Stokta Yok / Non Stock Item

Sipariş Örneği/Ordering Example

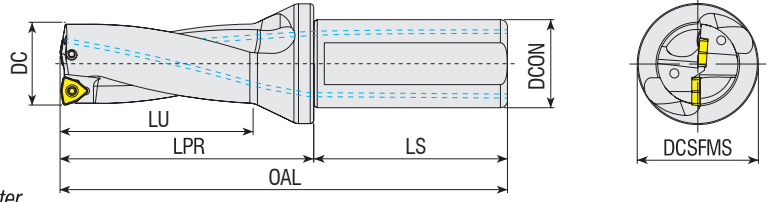
1 ad./pcs. ATUM 35XD3 WCM. 06T308

U-Drill System / Takma Uçlu Matkaplar (WCMX)



Delme Derinliği
Drilling Depth

= 4x Çap
= 4x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)	Kesici Uç Insert	Yedek Parçaları / Spare Parts		
		DC	DCON	DCSFMS	OAL	LU	LPR	LS			Sıkma Vidası Screw	Tork Anahtar Torx Key	
ATUM 16XD4 WCM. 030208	●	16	25	34	142	64	86	56	1.5	19	WCM. 030208		
ATUM 16.5XD4 WCM. 030208	○	16.5	25	34	142	64	86	56	1.5	19.5			
ATUM 17XD4 WCM. 030208	●	17	25	34	146	68	90	56	1.5	20			
ATUM 17.5XD4 WCM. 030208	●	17.5	25	34	146	68	90	56	1.5	20.5			
ATUM 18XD4 WCM. 030208	●	18	25	34	150	72	94	56	1.4	20.8			
ATUM 18.5XD4 WCM. 030208	○	18.5	25	34	150	72	94	56	1.3	21.1			
ATUM 19XD4 WCM. 030208	●	19	25	34	154	76	98	56	1.2	21.4			
ATUM 19.5XD4 WCM. 030208	○	19.5	25	34	154	76	98	56	1.2	21.9			
ATUM 20XD4 WCM. 040208	●	20	25	34	158	80	102	56	1.5	23			
ATUM 20.5XD4 WCM. 040208	○	20.5	25	34	158	80	102	56	1.5	23.5			
ATUM 21XD4 WCM. 040208	●	21	25	34	162	84	106	56	1	23			
ATUM 21.5XD4 WCM. 040208	○	21.5	25	34	162	84	106	56	1	23.5			
ATUM 22XD4 WCM. 040208	●	22	25	34	166	88	110	56	1	24			
ATUM 22.5XD4 WCM. 040208	●	22.5	25	34	166	88	110	56	1	24.5			
ATUM 23XD4 WCM. 040208	●	23	25	34	170	92	114	56	1	25	WCM. 050308	3008-M3x8	
ATUM 23.5XD4 WCM. 040208	○	23.5	25	34	170	92	114	56	1	25.5			
ATUM 24XD4 WCM. 050308	●	24	25	34	174	96	118	56	1.4	26.8			
ATUM 24.5XD4 WCM. 050308	○	24.5	25	34	174	96	118	56	1.4	27.3			
ATUM 25XD4 WCM. 050308	●	25	25	34	178	100	122	56	1.45	27.9			
ATUM 25.5XD4 WCM. 050308	○	25.5	25	34	178	100	122	56	1.45	28.4			
ATUM 26XD4 WCM. 050308	●	26	25	34	182	104	126	56	1.45	28.9			
ATUM 26.5XD4 WCM. 050308	●	26.5	25	34	182	104	126	56	1.45	29.4			
ATUM 27XD4 WCM. 050308	●	27	25	34	186	108	130	56	1.45	29.9			
ATUM 27.5XD4 WCM. 050308	○	27.5	25	34	186	108	130	56	1.45	30.4			
ATUM 28XD4 WCM. 050308	●	28	25	34	190	112	134	56	1.6	31.2			
ATUM 28.5XD4 WCM. 050308	●	28.5	25	34	190	112	134	56	1.6	31.7			
ATUM 29XD4 WCM. 050308	●	29	25	34	194	116	138	56	1.65	32.3			
ATUM 29.5XD4 WCM. 050308	○	29.5	25	34	194	116	138	56	1.65	32.8			

R: Sağ / Right L: Sol / Left

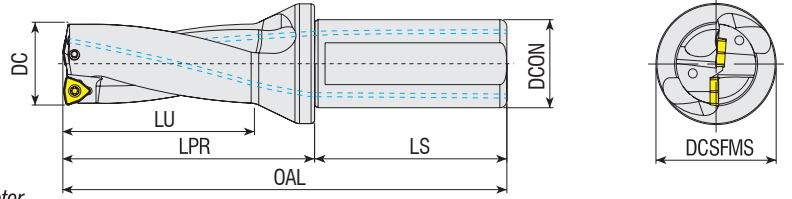
● Stokta / In Stock ○ Stokta Yok / Non Stock Item

Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 16XD4 WCM. 030208

U-Drill System / Takma Uçlu Matkaplar (WCMX)



Delme Derinliği
Drilling Depth = 4x Çap
= 4x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)		Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	X_{max} $X_{max} [mm]$	DC_{max} $DC_{max} [mm]$		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 30XD4 WCM. 06T308	●	30	32	44	207	120	147	60	2.4	34.8	WCM. 06T308	3010-M3.5x9	80-T10
ATUM 31XD4 WCM. 06T308	●	31	32	44	211	124	151	60	2.3	35.6			
ATUM 32XD4 WCM. 06T308	●	32	32	44	215	128	155	60	2.1	36.2			
ATUM 33XD4 WCM. 06T308	●	33	32	44	219	132	159	60	1.9	36.8			
ATUM 33.5XD4 WCM. 06T308	●	33.5	32	44	219	132	159	60	1.9	37.3			
ATUM 34XD4 WCM. 06T308	●	34	32	44	223	136	163	60	1.9	37.8			
ATUM 35XD4 WCM. 06T308	●	35	32	44	227	140	167	60	1.9	38.8			
ATUM 36XD4 WCM. 06T308	●	36	32	44	231	144	171	60	2	40			
ATUM 37XD4 WCM. 06T308	●	37	32	44	235	148	175	60	1.8	40.6			
ATUM 38XD4 WCM. 06T308	●	38	32	44	239	152	179	60	1.5	41			
ATUM 38.5XD4 WCM. 06T308	●	38.5	32	44	239	152	179	60	1.5	41.5			
ATUM 39XD4 WCM. 06T308	●	39	32	44	243	156	183	60	1.3	41.6			
ATUM 40XD4 WCM. 06T308	●	40	32	44	247	160	187	60	1	42			
ATUM 41XD4 WCM. 06T308	●	41	32	44	251	164	191	60	0.8	42.6			
ATUM 42XD4 WCM. 06T308	●	42	32	44	255	168	195	60	0.5	43			
ATUM 43XD4 WCM. 06T308	●	43	32	44	259	172	199	60	0.3	43.6			
ATUM 44XD4 WCM. 06T308	●	44	32	44	263	176	203	60	0	44			
ATUM 45XD4 WCM. 080412	●	45	40	54	282	180	212	70	3.3	51.6	WCM. 080412	4015-M4x11	80-T15
ATUM 46XD4 WCM. 080412	●	46	40	54	286	184	216	70	3	52			
ATUM 47XD4 WCM. 080412	●	47	40	54	290	188	220	70	2.8	52.6			
ATUM 48XD4 WCM. 080412	●	48	40	54	294	192	224	70	2.5	53			
ATUM 49XD4 WCM. 080412	●	49	40	54	298	196	228	70	2.2	53.4			
ATUM 50XD4 WCM. 080412	●	50	40	54	302	200	232	70	2	54			

R: Sağ / Right L: Sol / Left

● Stokta / In Stock ○ Stokta Yok / Non Stock Item

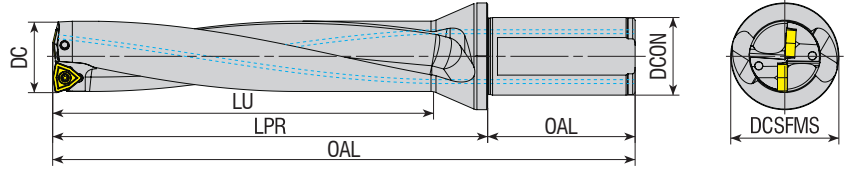
Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 30XD4 WCM. 06T308

U-Drill System / Takma Uçlu Matkaplar (WCMX)



Delme Derinliği
Drilling Depth

= 5x Çap
= 5x Diameter



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)							Maks. Ofset (radyal) Max. Offset (radial)		Kesici Uç Insert	Yedek Parçaları / Spare Parts	
		DC	DCON	DCSFMS	OAL	LU	LPR	LS	X_{max}	DC_{max} [mm]		Sıkma Vidası Screw	Tork Anahtar Torx Key
ATUM 20XD5 WCM. 040208	●	20	25	34	178	100	122	56	1.5	23	WCM. 040208	3008-M2.5x6	80-T08
ATUM 21XD5 WCM. 040208	●	21	25	34	183	105	127	56	1	23			
ATUM 22XD5 WCM. 040208	●	22	25	34	188	110	132	56	1	24			
ATUM 23XD5 WCM. 040208	●	23	25	34	193	115	137	56	1	25			
ATUM 24XD5 WCM. 050308	●	24	25	34	198	120	142	56	1.4	26.8	WCM. 050308	3008-M3x8	80-T08
ATUM 25XD5 WCM. 050308	●	25	25	34	203	125	147	56	1.45	27.9			
ATUM 26XD5 WCM. 050308	●	26	25	34	208	130	152	56	1.45	28.9			
ATUM 27XD5 WCM. 050308	●	27	25	34	213	135	157	56	1.45	29.9			
ATUM 28XD5 WCM. 050308	●	28	25	34	218	140	162	56	1.6	31.2			
ATUM 29XD5 WCM. 050308	●	29	25	34	223	145	167	56	1.65	32.3			
ATUM 30XD5 WCM. 06T308	●	30	32	44	237	150	177	60	2.4	34.8	WCM. 06T308	3010-M3.5x9	80-T10
ATUM 31XD5 WCM. 06T308	●	31	32	44	242	155	182	60	2.3	35.6			
ATUM 32XD5 WCM. 06T308	●	32	32	44	247	160	187	60	2.1	36.2			
ATUM 33XD5 WCM. 06T308	●	33	32	44	252	165	192	60	1.9	36.8			
ATUM 34XD5 WCM. 06T308	●	34	32	44	257	170	197	60	1.9	37.8			
ATUM 35XD5 WCM. 06T308	●	35	32	44	262	175	202	60	1.9	38.8			
ATUM 37XD5 WCM. 06T308	●	37	32	44	272	185	212	60	1.8	40.6			
ATUM 38XD5 WCM. 06T308	●	38	32	44	277	190	217	60	1.5	41			
ATUM 46XD5 WCM. 080412	●	46	40	54	332	230	262	70	3	52	WCM. 080412	4015-M4x11	80-T15

R: Sağ / Right L: Sol / Left

● Stokta / In Stock ○ Stokta Yok / Non Stock Item

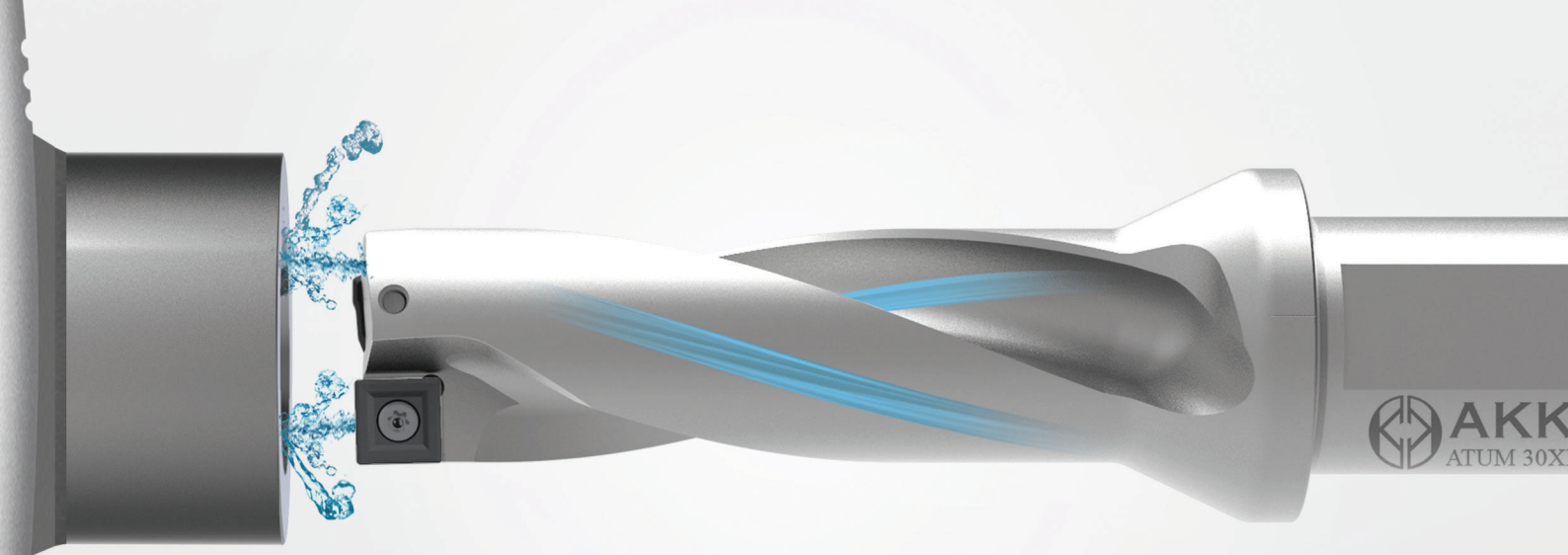
Sipariş Örneği/Ordering Example
1 ad./pcs. ATUM 20XD5 WCM. 040208

HELİSEL İÇTEN SU VERME KANALLI MATKAPLAR

INDEXABLE DRILLS WITH HELIX COOLANT HOLE

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They are ready to order in different diameters and with ALPHA COATING technology.

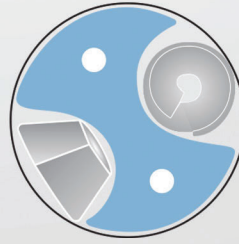


* STOK DURUMU / STOCK STATUS

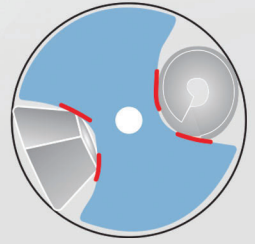
D2 / D3 / D4 / D5

* Helisel İçten Su Verme Kanalı
Twisted Coolant Hole

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